

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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Misidentified ☐	Past Due ☐																																																																

Work Order ID 150334***150334***

Page 2

Monday, November 07, 2016 7:31:28 AM

Item ID: 646.9601

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Upper Cutter Assembly

Start Date: 8/31/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 9/6/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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140

Identify as per dwg & Stock Location: CCF034 0.00***140***

Packaging

Memo

0.01

Packaging

IDENTIFY AS PER IAW MPP-120

4 NOV 21 2016DAS
6
9-89

150

QC21- Final Inspection - Work Order Release 0.00

150

QC

Memo

0.07

Quality Control

DAS
21
9-89

NOV 21 2016

10/11/21 

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Picklist Print

Monday, November 07, 2016 7:31:31 AM

Page 1

Work Order ID: 150334

150334

Parent Item: 646.9601

646 9601

Parent Item Name: Upper Cutter Assembly

Start Date: 8/31/2016

Required Date: 9/6/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.9701		Manufactured	No			110	Each	4.0000	1	4			

646 9701

Cutter Sub Assembly

★★

DAS
6
9-89

NOV 07 2016

Location Loc Qty Loc Code

CCK007

1

149605

1

CCK107

3

151006

3

646.9811

Manufactured

No

110

Each

6.0000

1

4

646 9811

Upper Deflector

★★

DAS
6
9-89

NOV 07 2016

Location Loc Qty Loc Code

cck011

6

150268

6

MS21042L08

Purchased

No

110

Each

1,226.000

3

12

MS21042L 08

Nut

★★

DAS
6
9-89

NOV 07 2016

Location Loc Qty Loc Code

GA

50

m135274

50

ST303

1176

m135672

176

m135766

200

m135948

300

m135978

500

DQA: _____ Date: _____



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Page 2

Work Order ID: 150334

150334

Parent Item: 646.9601

646 9601

Parent Item Name: Upper Cutter Assembly

Start Date: 8/31/2016

Required Date: 9/6/2016

Start Qty: 4.00

Required Qty: 4.00

MS27039-08-19

Purchased

No

110

Each

465.0000

3

12

MS27039-08-19

DAS

Screw

6
9-89

NOV 07 2016

Location

Loc Qty

Loc Code

GA

182

m135948

182

ST277

283

m135566

83

m135865

100

m136042

100

12

NAS1149FN832P

Purchased

No

110

Each

1,831.000

6

24

NAS1149FN832P

DAS
6
9-89

Washer

NOV 07 2016

Location

Loc Qty

Loc Code

GA

1389

M133769

89

M135058

1300

ST263

442

M135603

442

24

DQA: _____ Date: _____

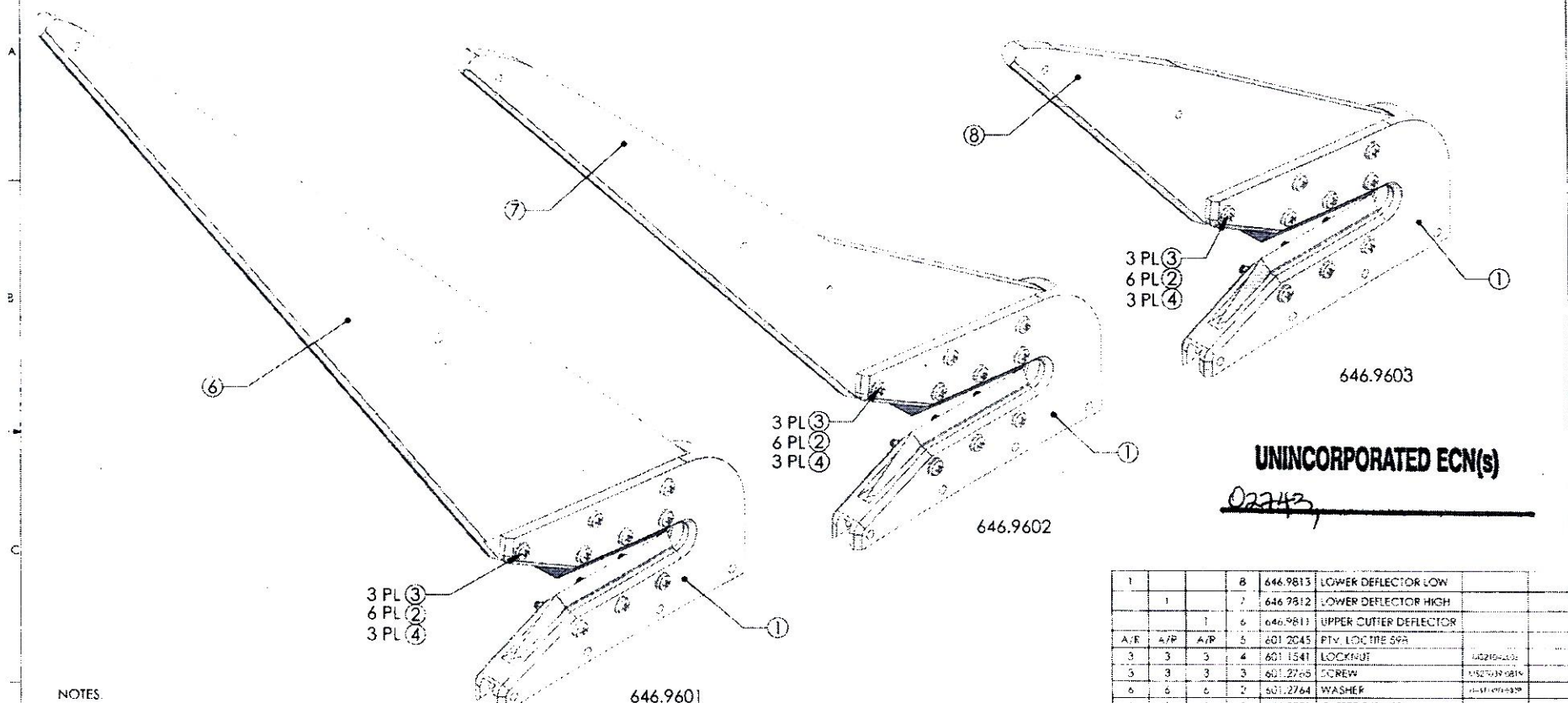


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[illegible]

UNINCORPORATED ECN(s)

02743

- NOTES.

1. IDENTIFY IAW MPP 120
2. APPLY E/N 5 AS REQUIRED TO ALL FAYING SURFACES OF E/N 1, 6, 7, & 8 UPON ASSEMBLY

1			2	646 9813	LOWER DEFLECTOR LOW		
	1		2	646 9812	LOWER DEFLECTOR HIGH		
			3	646 9811	UPPER CUTTER DEFLECTOR		
A/P	A/P	A/P	6	601 2045	PLY LOCITE 59A		
3	3	3	4	601 1541	LOCKWUT	6025-1000	
3	3	3	3	601 2765	SCREW	6025-1000	
6	6	6	2	601 2764	WASHER	6025-1000	
1	1	1	1	646 9701	CUTTER SUB ASSY		
				646 9702	LOWER CUTTER ASSY LOW		
				646 9602	LOWER CUTTER ASSY HIGH		
				646 9601	UPPER CUTTER ASSY		
9603	9602	9601	FIND	PART #	DESCRIPTION	MATL	SPEC.
QTY				PART LIST			
NEXT ASSY (S)				APICAL INDUSTRIES			
646 9500				2608 TEMPLE HEIGHTS DR			
				OCEANSIDE CA 92036-3512 (760) 724-5300			
				CUTTER ASSY			
SIGNATURE _____ NAME _____ TITLE _____ DATE _____ BY _____				DATE _____ BY _____ 646.9600			